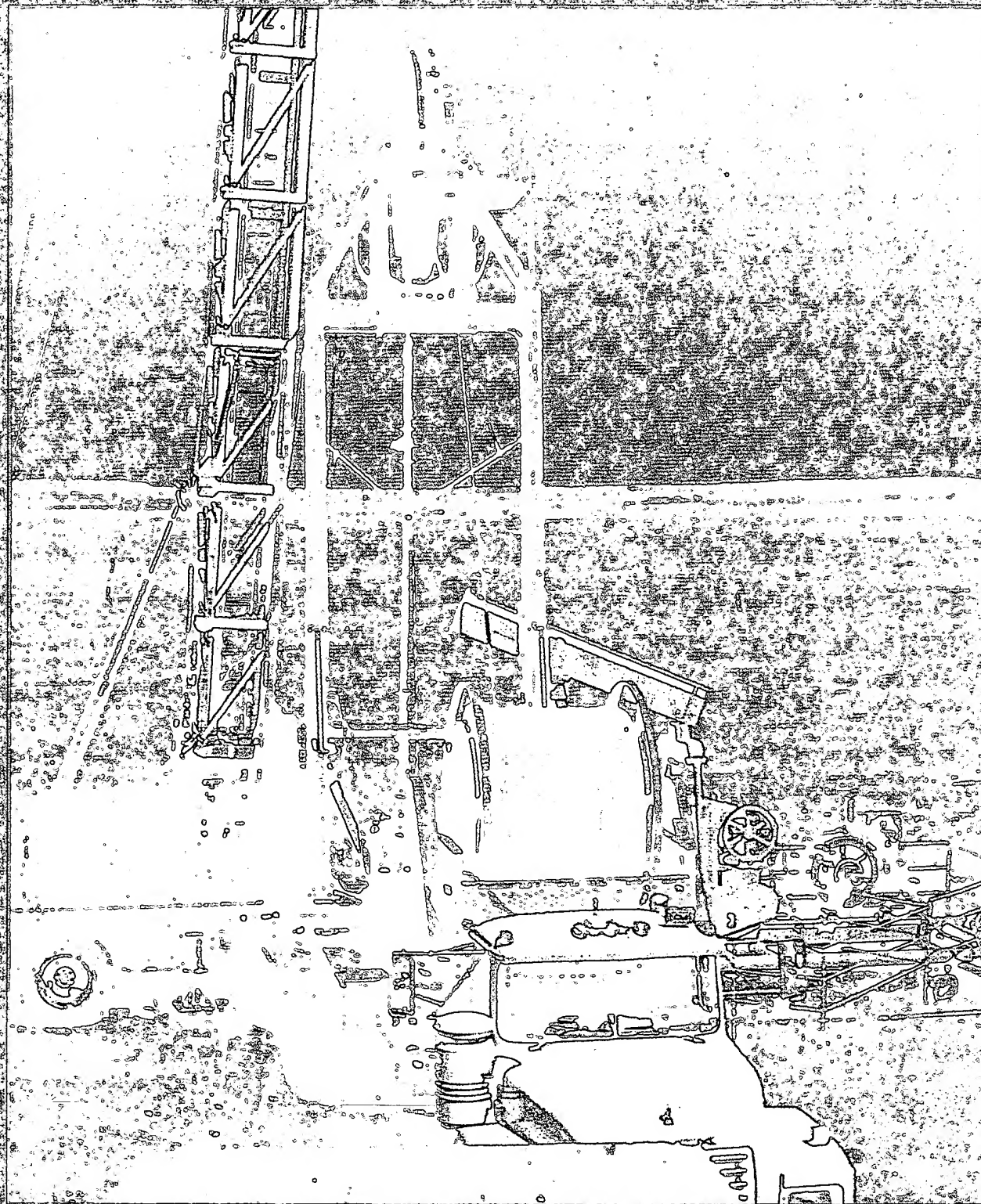
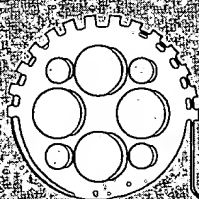


**EXHIBIT II**



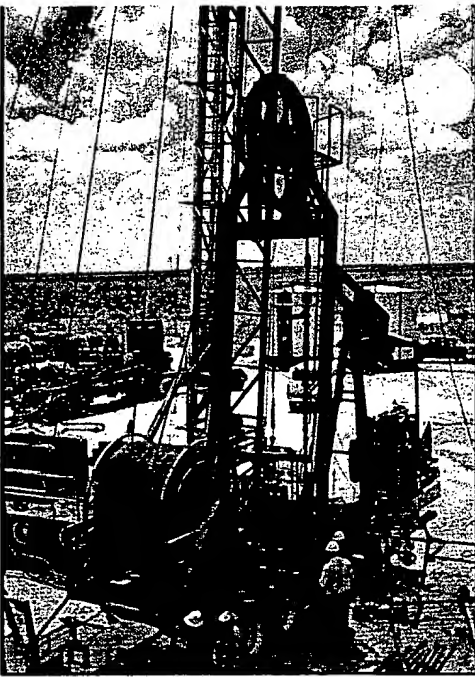
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*Vita International, Inc.*  
*Coiled Tubing Division*

PRODUCT DATA:

# FLEET COILED TUBING UNIT



*Storage/Work Reel  
in Traversing Position*

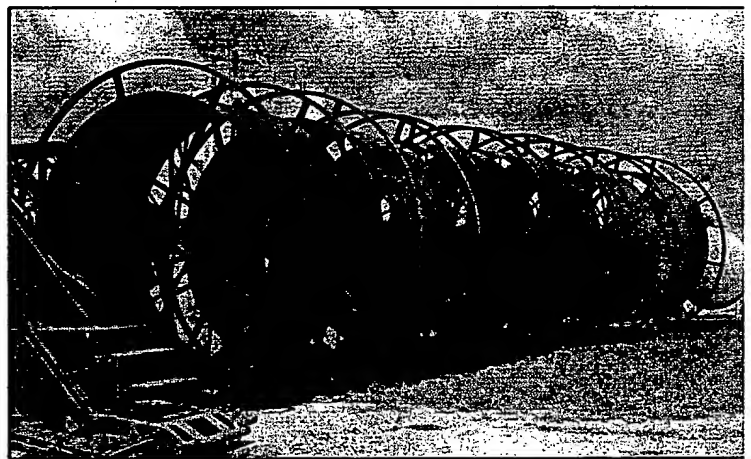
FLEET COILED TUBING UNIT is an innovative and simplified design developed and proven through years of actual field operation. The patented injection process extends the life of the tubing by reducing erosion on the surface of the tubing during the injection and straightening process. The hydraulically controlled mast can position the injector reel to accommodate variable well head heights without the need of any crane or outside support; and, does not require attachment to the well head. Another field advantage to the fleet CTU is the elimination of the level wind by providing a hydraulic traversing system for the storage/work reel.

## VERSATILITY OF DESIGN:

Fleet CTU standard configuration can be provided truck, trailer, or skid mounted. Designed and constructed for minimal maintenance requirements and field durability, reducing cost of operation. Units are built according to the specific customer requirements for depth, tubing size and terrain. Additionally, an injector assist module can be provided for high pressure applications according to individual requirements.

## OPERATIONAL FEATURES:

Highly portable, once on site, rig-up/rig-down takes only a matter of minutes. The unit is capable of self-loading storage/work reels without outside crane, facilitating tubing reel change out. The tubing reel cradle is permanently mounted on the unit, allowing change out of only the reel itself. Construction is light weight and durable. Storage/work reel hydraulically traverses unit during injection and retraction of the tubing, which maximizes positive engagement of the tubing onto the injector reel and evenly distributes tubing on the storage/work reel during retraction. The major advantage of this hydraulic traversing system is the significant reduction of the distance required to avoid bending the tubing between typical injector heads and storage/work reels equipped with level winds. Two man crew required for operation. Hydraulic jacks for leveling, hydraulic scooter for horizontal positioning. Standard control panel is mounted on the rear of the unit and can be moved to remote location (approx. 50') for better visibility/safe operation. Customized, weather proof control cabins are available.

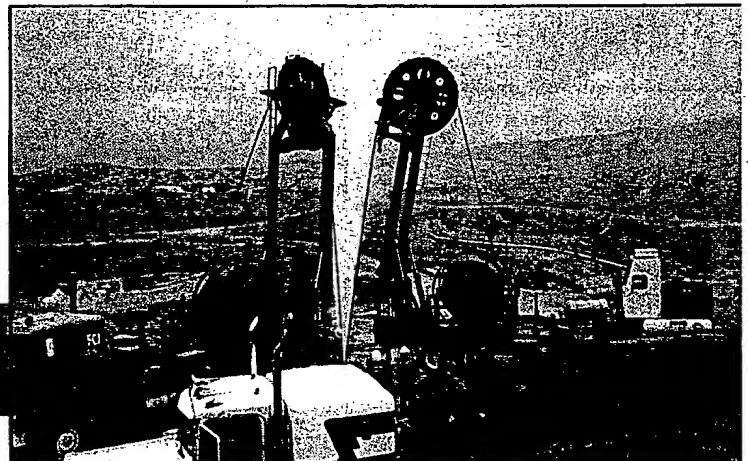


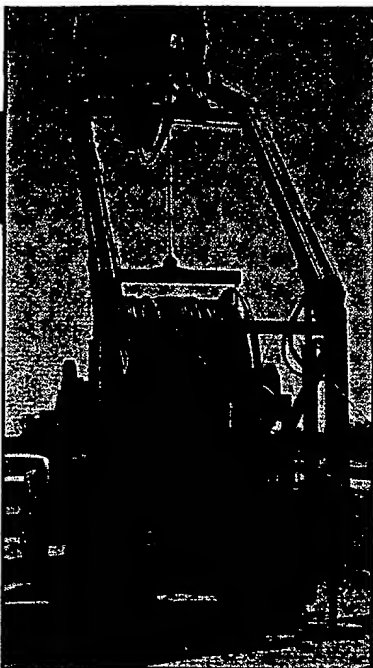
*Storage/Work Reels have  
Durable, Light Weight Construction*

*Trailer Unit Designed for Texaco  
with Customized Control Cabin*



*Dual Units Killing Steam Well without Wellhead*





*Self Loading/Handling  
of the Reel  
with Unit Mast*

## UNIT POWER:

Due to the design greatly reduces required H.P. The unit is equipped with a diesel engine with horse power ratings up to 200 H.P. The diesel engine through the splitter box powers two hydrostatic pumps and one hydraulic gear pump. Hydrostatic motors drive planetary gear boxes which power the chain drives to the injector reel and tubing reel, providing variable speeds as required. The gear pump provides power to the rig hydraulic system operating the leveling jacks, raising cylinders, and scooter. Truck mounted units are equipped with PTO System off the truck engine.

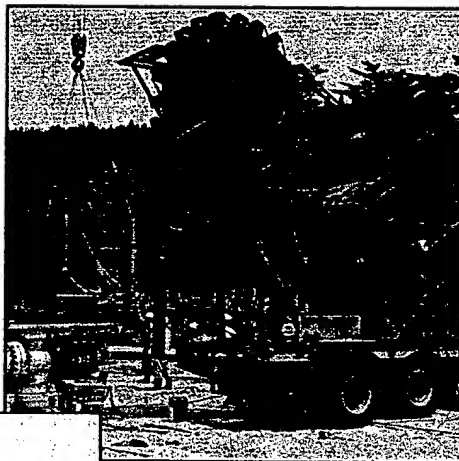
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## ADVANTAGES OF FLEET INJECTOR REEL:

- Fleet Injector Reel is constructed to support the tubing through the typical fatigue areas.
- Increases the gripping contact area for tubing approx. double the traditional injector head, distributing injection force evenly.
- Fleet Injector Reel circular design decreases the surface wear on the tubing by eliminating the use of traditional chain mounted moving blocks.
- Injector reel pulling capacity up to 40,000 lbs.
- Accommodates tubing diameters from 1" to 3-1/2".
- Maximum injection speed: 220 feet per minute.
- Available with metal lebus gripper grooves.
- Or, with high durability rubber gripping system: installation of tungsten carbide studs allows injector to accommodate variable tubing sizes, without changing reel or grippers.
- Tubing is held in the injector groove by means of multiple adjustable tensioned rollers.
- Auxiliary hydraulic winch for self loading.
- Does not require attachment to wellhead. Can be used on uncased holes for logging or other required operations.

## APPLICATIONS:

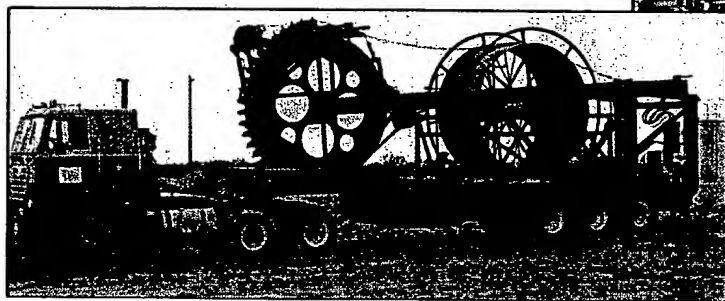
- Injection of acid, chemicals, solvents, polymers for downhole stimulation.
- Cementing, placement of cement plugs, cement squeezes.
- Clean outs, paraffin removal, backwash injection wells.
- Drilling, windows for horizontal drilling mud displacement.



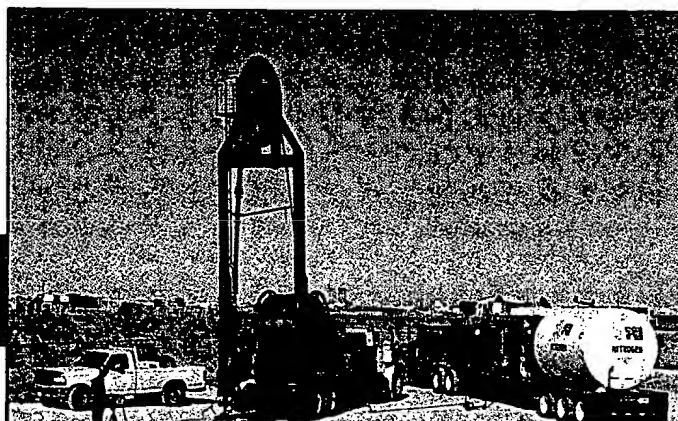
## MAST FEATURES:

Injector Reel Mast is fabricated with square tubing, hydraulically raised by multi-stage cylinder(s). Mast heights up to 30' depending on application.

*CTU on Location in Japan.  
Designed for Low Wellhead  
Clearance*

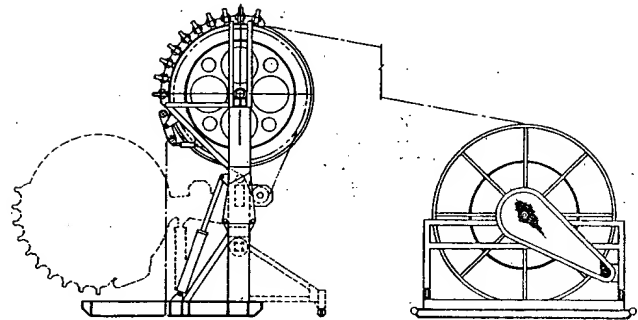
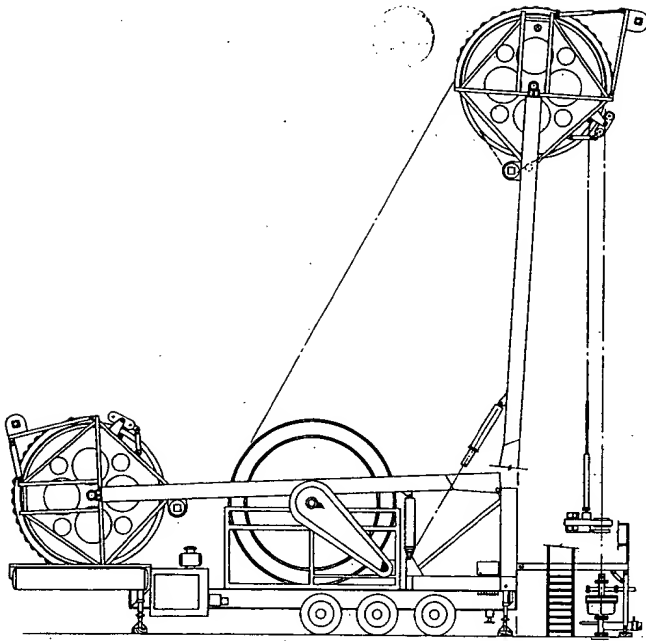


*Fleet Model 40-30/3.5 CTU  
Developed for Shell Petroleum*





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## Fleet Model 40-20 Coiled Tubing Unit

1. **Injector Head Rating:** Up to 40,000 lb.  
**Drive:** Hydrostatic powered planetary to sprocket & chain final drive.  
**Speed:** 220 Ft. Max.  
**Braking System:** Main brake—Fail-safe wet type, Auxiliary brake—Band type-air actuated.  
**Straightener:** Manual/hydraulic system.  
**Gripping System:** Lebus grooving with multiple hold-down rollers.  
**Size Range:** To 3 1/2".
2. **Truck, trailer, skid mounted.**
3. **Hydraulic leveling and centering.**
4. **Mast:** Up to 30 Ft. for wellhead clearance with capability for self-loading/unloading of storage/work reel.
5. **Optional Equipment:** Winches, pumps, etc. per customer requirements.
6. **Power Equipment:** Up to 200 HP Diesel.
7. **Hydraulics:** Injector and Storage/Work Reels—Sunstrand Hydrostatic, Max Pressure - 5000 PSI.  
Leveling, raising, winding and lateral positioning: Conventional gear type pump with max pressure - 3000 PSI.
8. **Storage/Work Reel**  
**Flange Dia:** 120"

Tubing O.D.	Core Diameter	Capacity
2 3/8"	96"	3,000 Ft.
2"	80"	7,000 Ft.
1 3/4"	72"	9,600 Ft.
1 1/2"	72"	14,000 Ft.
1 1/4"	72"	19,000 Ft.
1"	72"	30,000 Ft.

Tubing Reel Cradle: Side frames are hydraulically opened to facilitate easy change out of reels.

9. **Controls:**
  - A) Electric over hydraulic for injector reel; storage reel and traverse (winding).
  - B) Conventional for raising, leveling, centering, winches, etc.Available installed in control cabin mounted on truck or trailer.  
Item A is available with 50' remote capability.

**VITA INTERNATIONAL, INC.**

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